



Comply with EU regulations  
**CEN/TS 164, EN 15039 and EN 15040** used for treatment of water intended for human consumption

## Scale Inhibitor ROPUR RPI-4500A

Date: 06.06.2019

### GENERAL

**RPI-4500A** is specially designed to inhibit the scale formation in RO-systems equipped with polyamide-, celluloseacetate- and polyethermembranes with anionically charged surface.

**RPI-4500A** is a stabilized solution of organic phosphonates and polyacrylates.

**RPI-4500A** is most effective against sulphate scale of calcium, strontium and barium as well as calcium carbonate scales. The contained polymers effectively prevent the formation of silicate scale.

### APPLICATION AND DOSAGE

**RPI-4500A** is designed and approved as a highly efficient scale inhibitor for use with cellulose acetate and polyamide membranes. There is no interaction with the membrane material.

The dosage is controlled proportionally to the feed water flow. Standard metering pumps are used. Fitting materials are PE, PP or coated steel. In order to avoid biological fouling, the containers have to be cleaned from time to time with a 10 % sodium bisulphate solution.

**RPI-4500A** can be diluted with water in any ratio. However, it is recommended to inject the antiscalant undiluted or as solution up to 10 %. The diluted solutions have to be consumed within 48 hours after preparation. The required dosage level depends on the operating conditions and water composition and varies in the range of 1 – 8 ppm as delivered.

**RPI-4500A** is easy to be handled and does not contain any aggressive component. The pH value of the product is slightly acidic.

### PHYSICAL PROPERTIES

Appearance:	clear, slightly yellow liquid
Density:	1,14 – 1,17 g/cm <sup>3</sup>
pH-value:	4,0 – 4,5
Freezing point:	- 10° C
Boiling point/boiling range :	100 – 105 °C
Solubility in water:	unlimited



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## **STORAGE & HANDLING**

**RPI-4500A** is not classified as a hazardous chemical (GGVE/GGVS, ICOA/IATA). Standard regulations and precautions when dealing with chemical products have to be followed.

**RPI-4500A** is easy to store. The storage temperature should be between +2 °C and 35 °C. The product is supplied in containers suitable for air or sea transportation.

The safety data sheet contains more information.

## **PACKAGING**

Polyethylene container (PE)	23.5 kg net
Standard drum (PE)	240 kg net
Container (PE)	1.100 kg net

The data and information contained in this data sheet are based on technical data and tests we believe to be reliable. They are offered in good faith for use by persons having appropriate technical skill at their own discretion and risk. Supplier has no control of design and operating conditions and consequently cannot assume any reliability for results obtained or damage incurred through the use of the product presented. ROPUR RPI Antiscalants are continuously improved and therefore we reserve the right to modify or amend specifications without prior notice.